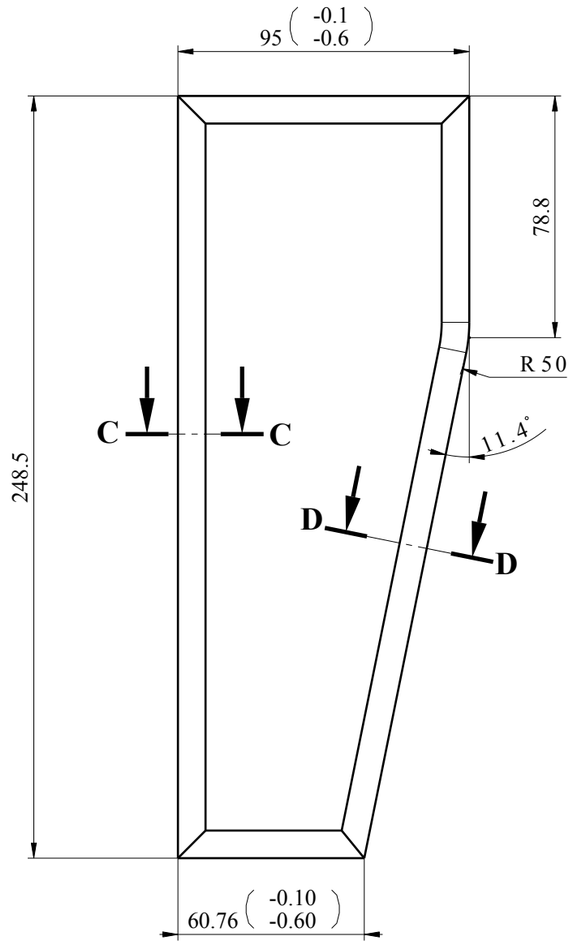
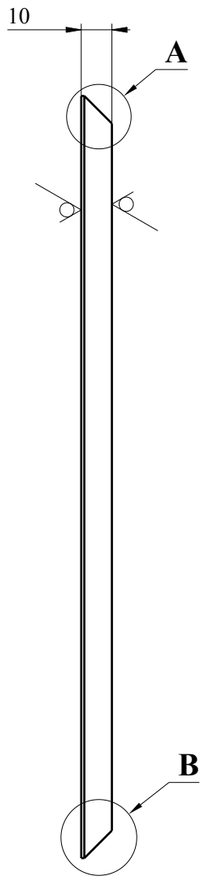
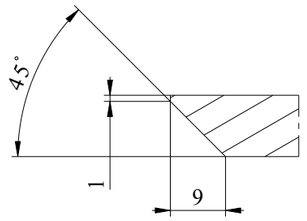
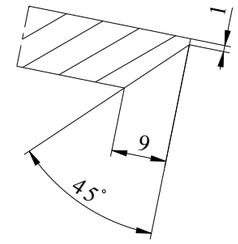
Bu çizim TÜRASAŞ'ın yazılı izni olmadan herhangi bir amaç için ÇOĞALTILAMAZ veya KULLANILAMAZ.



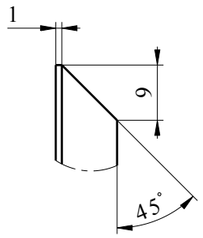




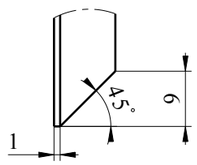
Section view C-C
Scale: 1:1



Section view D-D
Scale: 1:1



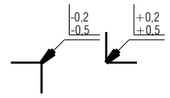
Detail A
Scale: 1:1



Detail B
Scale: 1:1

NOTES:

1. MANUFACTURING SHALL BE DONE ACC. TO STANDARD OPERATING PROCEDURES.



Thermal cutting: ISO 9013-332

for chamfered edges: Ra 12,5 ISO 2768-cK

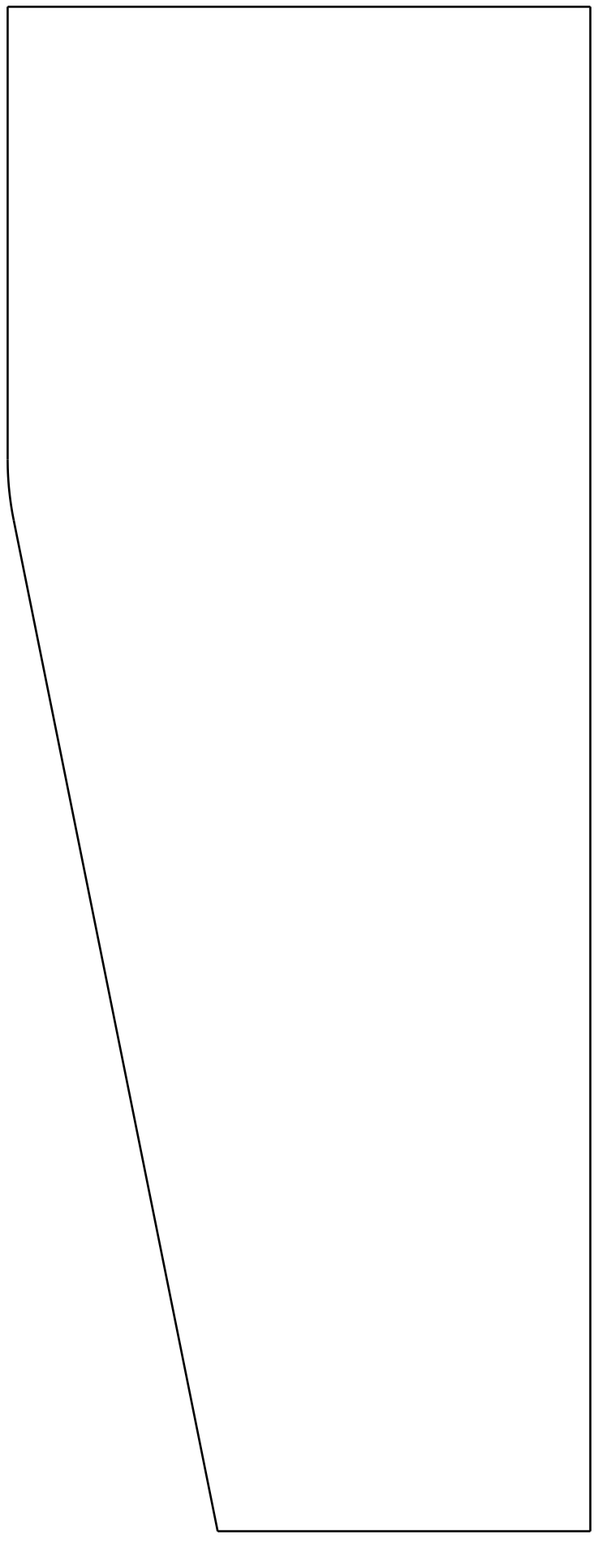
General element roughness: ( ) Ra 12,5

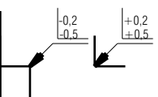
	PLATE	EN 10025-2	S355J2+N	1,321	244x90x10
Adet	Parça Adı	Standart No	Malzeme	Birim Ağırlık Kg	Yarı Mamülün Ölçüleri

Bu çizim kritik kalite parametresi içerir mi? Hayır — Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ

Grup No:	Tasnif No:		Toleransı verilmeyen ölçüler için ilgili standartlar: EN 13920 BBF (Kaynaklı yapılar) EN 22768-1m (Uzunluk ve açı ölçüleri) EN 22768-2 K (Şekil ve Konumlar)	**TÜRASAŞ** Türkiye Raylı Sistem Araçları Sanayii A.Ş. Eskişehir Bölge Müdürlüğü
Tip: E5000	Tadilat: -			
Resim	M.ERSOY	23.08.2022	Onay: T.EROĞLU	den proje
Kontrol	M.AKÇA	06.08.2021	Tarih: 13.08.2021	Bu yerine geçti.
Ky Müh.				Komple Resim/Poz No
Kaynak Parametresi	- - -		**PLATE**	
Ölçek	1:2	Kağıt Ebadı A3		**001BF9900030-000M**

Sayfa 1/2




-0,2
-0,5
+0,2
+0,5